

## Bukup Tongs



- » Originally designed for use with a pipe machine for "bucking up" and "bucking off" tool joints
- » Larger sizes are suitable for breaking out drill collars, reamers and other heavy jobs
- » Grips in upward motion, ratchets in downward motion
- » Sizes capable of delivering up to 151,900 ft.-lbs. torque

### Specifications

Part No.	O.D.*	Gripping Width	Handle Length**	Weight***
BA115H	2" - 8"	4.66"	48"	64 lbs.
BA116	4" - 10"	6.00"	48"	102 lbs.
BA116H	4-1/4" - 10-3/4"	6.06"	48"	151 lbs.
BA118	5-1/2" - 20"	8.94"	48"	373 lbs.
BA120	6" - 22"	10.88"	72"	546 lbs.



BA118 latches with an adjustable chain screw nut rather than the typical chain hook

\*Chain assemblies must be ordered separately. See Chain Selection Guide on product page of website.

\*\*Call factory for torque arm lengths.

\*\*\*Weights do not include chain.

>>> **Maximum Working Loads** <<<

*Torques vary according to O.D.*

See Torque Tables on product page of website.



**WARNING! Do Not Exceed Maximum Working Load! Overloading may result in SERIOUS INJURY or DEATH!**  
Always use a load cell or other calibrated indicating device to monitor the line pull on the tong to avoid overload. Read Safe Practices & Procedures Manual prior to operation. Do not operate without a manual.  
Follow OSHA, NSC, etc. standards, safe practices, and procedures.



NOTE: Safe Practices & Procedures Manual can be found on pages 31-37 of this product guide.