

# TITAN CATHEAD & SPINNING CHAIN



TITAN CATHEAD AND SPINNING CHAINS are grade 80 alloy steel chains. Each chain is equipped with a PETOL X86 Connecting Link and is ready for immediate delivery.

CATALOG NO.	SIZE	LENGTH	WEIGHT
<b>CATHEAD</b>			
XT9686-30	3/8"	30 ft.	42-1/3 lbs.
XT9686-33	3/8"	33 ft.	46-1/3 lbs.
XT9686-35	3/8"	35 ft.	49-1/3 lbs.
XT9686-38	3/8"	38 ft.	54-1/3 lbs.
XT9686-40	3/8"	40 ft.	56-1/3 lbs.
XT9686-45	3/8"	45 ft.	63-1/2 lbs.
XT9686-46	3/8"	46 ft.	64-7/8 lbs.
XT9686-47	3/8"	47 ft.	66-1/4 lbs.
XT9686-48	3/8"	48 ft.	67-5/8 lbs.
<b>SPINNING</b>			
XT8486-14	1/4"	14 ft.	11-3/4 lbs.
XT8486-16	1/4"	16 ft.	13-1/2 lbs.
XT8486-18	1/4"	18 ft.	15 lbs.
XT8486-20	1/4"	20 ft.	16-1/4 lbs.
XT8486-22	1/4"	22 ft.	17-5/8 lbs.
XT8486-24	1/4"	24 ft.	19-1/4 lbs.
XT8486-33	1/4"	33 ft.	27-1/4 lbs.
XT8586-10	5/16"	10 ft.	10 lbs.
XT8586-14	5/16"	14 ft.	13-3/4 lbs.
XT8586-16	5/16"	16 ft.	15-1/4 lbs.
XT8586-18	5/16"	18 ft.	17-1/2 lbs.
XT8586-20	5/16"	20 ft.	19 lbs.
XT8586-22	5/16"	22 ft.	19-5/8 lbs.
XT8586-24	5/16"	24 ft.	21-3/4 lbs.
XT8586-25	5/16"	25 ft.	24-3/8 lbs.
XT8586-30	5/16"	30 ft.	29-1/8 lbs.
XT8586-33	5/16"	33 ft.	31 lbs.
XT8586-35	5/16"	35 ft.	33-7/8 lbs.
XT8586-38	5/16"	38 ft.	36-3/4 lbs.
XT8586-40	5/16"	40 ft.	38-5/8 lbs.

NOTE: SPECIAL LENGTHS OF CHAIN AVAILABLE UPON REQUEST.

**WARNING!**

Improper use of chain and attachments may cause death or serious injury!

**DO NOT EXCEED WORKING LOAD LIMIT**

CHAIN SIZE	WORKING LOAD LIMIT
1/4 inch	3,500 lbs.
5/16 inch	4,500 lbs.
3/8 inch	7,100 lbs.
X86 Connecting Link	6,600 lbs.

**TITAN grade 80 alloy chains are specifically designed for Spinning and Cathead chain applications only. DO NOT USE FOR OVERHEAD LIFTING. NEVER LIFT PEOPLE OR LOADS OVER PEOPLE.**

Always follow established industry safe practices and procedures for alloy chain and attachments, as recommended by OSHA, NSC, IADC, AND NACM.

# PETOL X86 CONNECTING LINK



PETOL X86 CONNECTING LINKS are forged from high-quality alloy steel, heat-treated, and 100% proof tested to ensure proper strength for spinning chain and cathead chain applications.

CATALOG NO.	FOR USE WITH CHAIN SIZES	WEIGHT	WORKING LOAD LIMIT
X86	1/4" – 3/8"	6 1/2 ozs.	6,600 lbs.

**WARNING!**

**DO NOT EXCEED 6,600 LBS. WORKING LOAD LIMIT**

Serious injury or death could occur if use improperly!

The PETOL X86 Connecting Link is for spinning and cathead chain applications only and is **NOT TO BE USE FOR OVERHEAD LIFTING.**

Do not reuse the PETOL X86 Connecting Link after disassembly.

Always follow established industry safe practices and procedures for alloy chain and attachments, as recommended by OSHA, NSC, IADC, AND NACM.

## PETOL X86 CONNECTING LINK ASSEMBLY INSTRUCTIONS



1. Slip the PETOL X86 halves through the chain to be connected.



2. Couple the PETOL X86 halves.



3. With the PETOL X86 positioned as shown, drive in the spacer.



4. Turn the PETOL X86 over and peen the projecting spacer prongs.